

What is claimed is:

**[c1]** 1. A method of calibrating a crossconnect including a MEMS device and another optical device, each of which further include a plurality of elements, said method comprising:

- (a) determining a relationship between an applied voltage and an angle response for a number of the elements of the MEMS device;
- (b) determining a function of beam position and element position for the number of the elements of the MEMS device;
- (c) assembling the MEMS device and the another optical device to produce the crossconnect;
- (d) applying voltages to make sample connections between the MEMS device and the another optical device based on the relationship and the function;
- (e) determining a transformation for the sample connections caused by packaging the crossconnect; and
- (f) redetermining the relationship and the function based on the transformation.

**[c2]** 2. The method of calibrating a crossconnect of claim 1, wherein said step of determining a relationship between the applied voltage and the angle response includes a combination of measuring values and estimating values.

**[c3]** 3. The method of calibrating a crossconnect of claim 2, wherein the estimated values are estimated using one of mathematical function fitting and interpolation.

**[c4]** 4. The method of calibrating a crossconnect of claim 1, wherein said step of determining the destination of the signal as a function of mirror position is done by raytracing.

**[c5]** 5. The method of calibrating a crossconnect of claim 1, wherein the sample connections are made for corner elements.

**[c6]** 6. The method of calibrating a crossconnect of claim 1, wherein the transformation includes at least one of an x and y offset, a rotation offset, and a magnification.

**[c7]** 7. The method of calibrating a crossconnect of claim 1, wherein at least one of the MEMS device and the another optical device are one of gimbaled mirror arrangements, non-moving elements, and optical fibers.

**[c8]** 8. The method of calibrating a crossconnect of claim 1, further comprising iterating steps (a)-(f).

**[c9]** 9. A method of preparing a MEMS device and another optical device for calibration as a crossconnect, the MEMS device and the another optical device each including a plurality of elements, said method comprising:

- (a) determining a relationship between an applied voltage and an angle response for a number of the elements of the MEMS device; and
- (b) determining a function of beam position and element position for the number of the elements of the MEMS device.

**[c10]** 10. The method of calibrating a crossconnect of claim 9, wherein said step of determining a relationship between the applied voltage and the angle response includes a combination of measuring values and estimating values.

**[c11]** 11. The method of calibrating a crossconnect of claim 9, wherein the estimated values are estimated using one of mathematical function fitting and interpolation.

**[c12]** 12. The method of calibrating a crossconnect of claim 9, wherein said step of determining the destination of the signal as a function of mirror position is done by raytracing.

**[c13]** 13. The method of calibrating a crossconnect of claim 9, wherein the transformation includes at least one of an x and y offset, a rotation offset, and a magnification.

**[c14]** 14. The method of calibrating a crossconnect of claim 9, wherein at least one of the MEMS device and the another optical device are one of gimbaled mirror arrangements, non-moving elements, and optical fibers.

**[c15]** 15. A crossconnect including a MEMS device and another optical device calibrated by the method of claim 1.

**[c16]** 16. A method of calibrating a crossconnect including a MEMS device and another optical device, each of which further including a plurality of elements, said method comprising:

(a) applying voltages to make sample connections between the MEMS device and the another optical device based on a relationship between an applied voltage and an angle response for a number of the elements of the MEMS device and a function of beam position and element position for the number of the elements of the MEMS device;

(b) determining a transformation for the sample connections caused by packaging the crossconnect; and

(c) redetermining the relationship and the function based on the transformation.

**[c17]** 17. The method of calibrating a crossconnect of claim 16, wherein the relationship between the applied voltage and the angle response includes a combination of measuring values and estimating values.

**[c18]** 18. The method of calibrating a crossconnect of claim 17, wherein the estimated values are estimated using one of mathematical function fitting and interpolation.

**[c19]** 19. The method of calibrating a crossconnect of claim 16, wherein the function of beam position and element position for the number of the elements of mirror position is obtained by raytracing.

**[c20]** 20. The method of calibrating a crossconnect of claim 16, wherein the transformation includes at least one of an x and y offset, a rotation offset, and a magnification.

**[c21]** 21. The method of calibrating a crossconnect of claim 16, wherein at least one of the MEMS device and the another optical device are one of gimbaled mirror arrangements, non-moving elements, and optical fibers.

**[c22]** 22. The method of calibrating a crossconnect of claim 16, further comprising iterating steps (a)-(c).